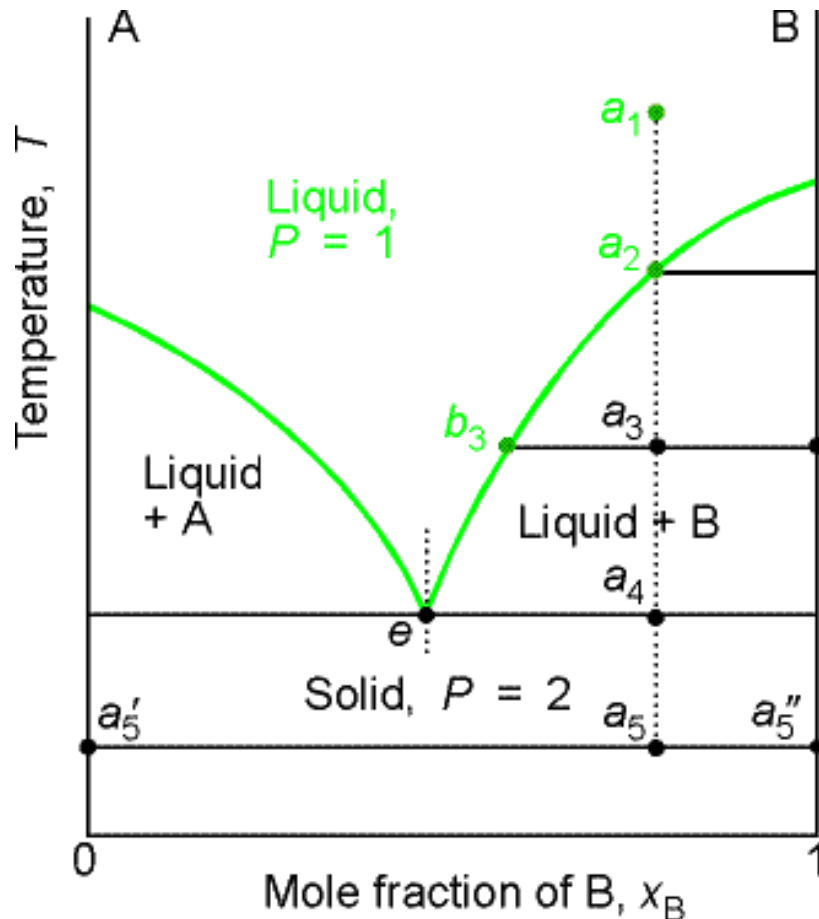


# Liquid-Solid Phase Diagrams

Solid and liquid phases can be present below the boiling point (e.g., immiscible pair of metals right up to their melting points (As and Bi))



2-component liquid at temperature  $a_1$ :

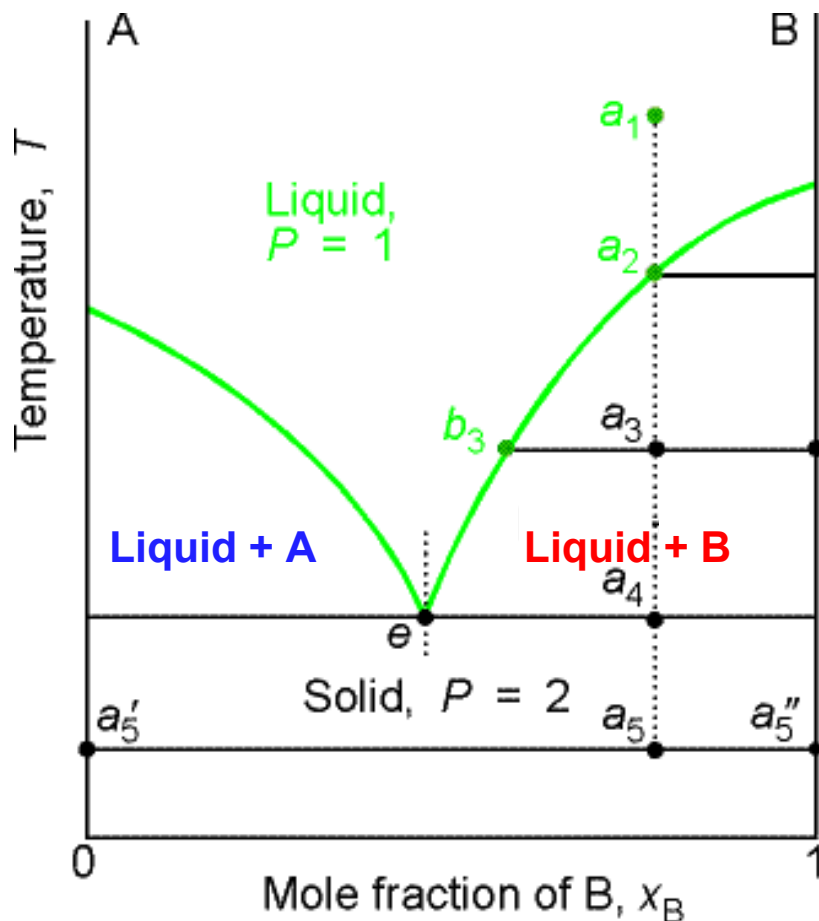
- (1)  $a_1 \rightarrow a_2$  System enters "Liquid+B" pure solid B comes out of solution, remaining liquid richer in A
- (2)  $a_2 \rightarrow a_3$  More solid B forms, equal amounts from lever rule, liquid even richer in A
- (3)  $a_3 \rightarrow a_4$  Less liquid than at  $a_3$ , composition given by e, liquid now freezes into a two component system of A and B

Composition at e is known as the **eutectic composition** (*easily melted*), and the horizontal line at e is known as  $T_e$ , the **eutectic temperature**.

# Eutectics

Liquid with **eutectic composition** freezes at a single temperature,  $T_e$ , without depositing A or B in advance of the freezing point

Solid with eutectic composition melts, without any composition change, at the lowest temperature of any mixture



Solutions to the **left of e deposit A as they cool.**

Solutions to the **right of e deposit B as they cool.**

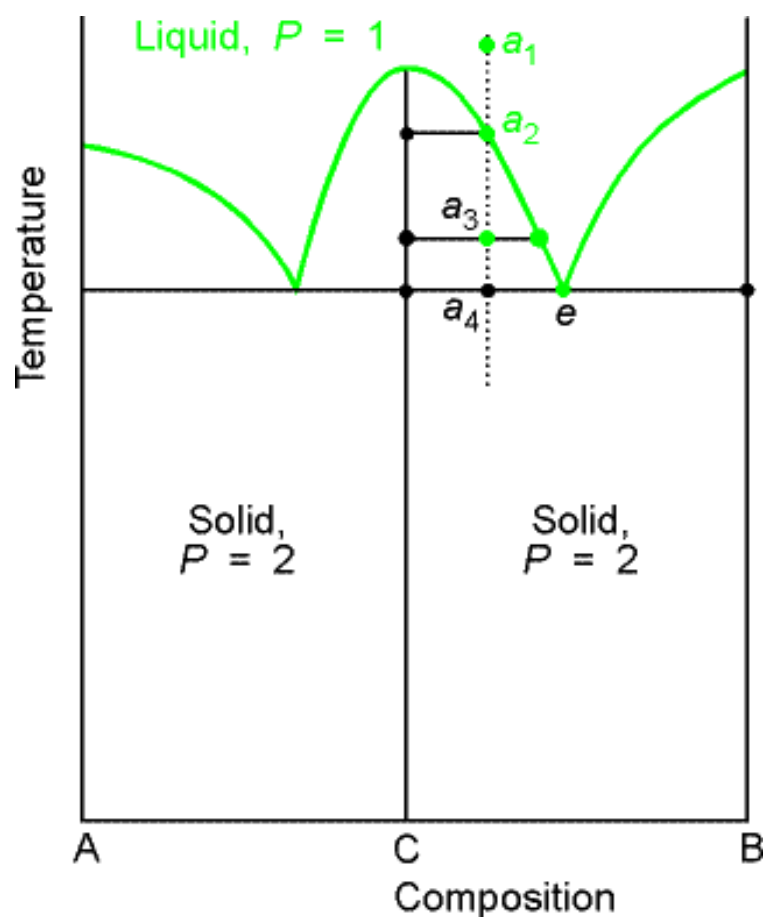
Only the eutectic solidifies at a single temperature ( $F' = 0$  when  $C = 2$  and  $P = 3$ ), no other components unloaded

## Examples:

- **Solder**, 67% tin and 33% lead, m.p.  $183^{\circ}\text{C}$
- **23% NaCl, 77%  $\text{H}_2\text{O}$**  m.p.  $-21.1^{\circ}\text{C}$ ; salt added to ice on a road (isothermal) mixture melts at  $T > -21.1^{\circ}\text{C}$

# Reacting Systems

Many binary systems react to produce different compounds - one important example is the formation of GaAs (gallium arsenide) which is very important for the **manufacturing of III/V semiconductors**:



System prepared with A (i.e., Ga) and excess of B (i.e., As) consists of C (i.e., GaAs) and unreacted B (i.e., As).

The binary B,C system forms a eutectic

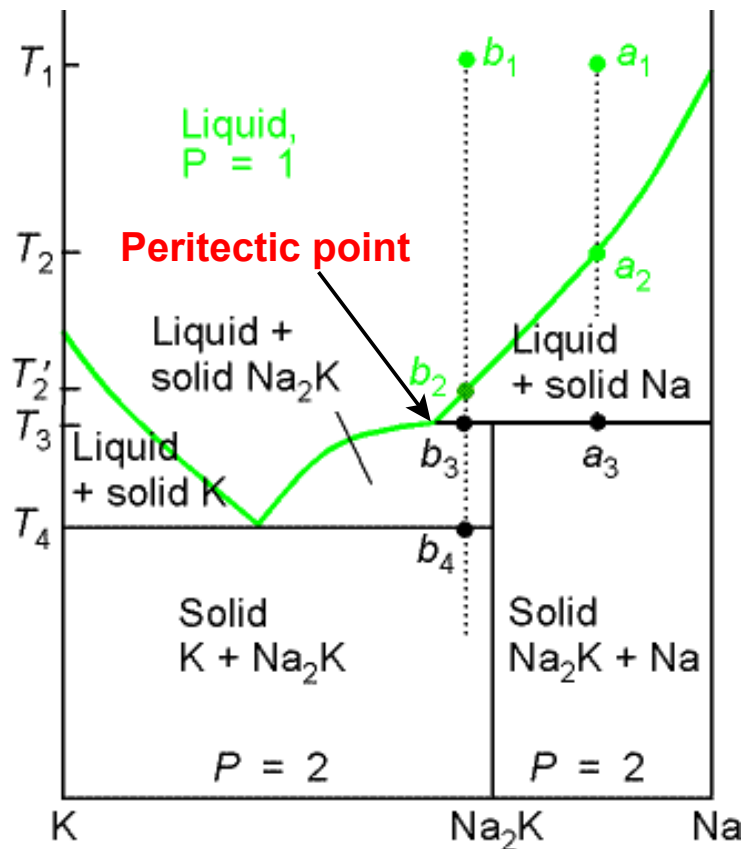
The important part of the phase diagram are the compositions of equal amounts of A and B ( $x = 0.5$ ), pure A and pure B

Solid deposited along the cooling isopleth "a" is compound C

Below  $a_4$  there are two solid phases, with some C and some B

# Incongruent Melting

Sometimes component C is not stable as a liquid (e.g., alloy  $\text{Na}_2\text{K}$ )



- (1)  $a_1 \rightarrow a_2$  Some Na deposited, liquid richer in K
  - (2)  $a_2 \rightarrow a_3$  Just below  $a_3$ , solid sample, with solid Na and solid  $\text{Na}_2\text{K}$
  - (1)  $b_1 \rightarrow b_2$  No change until Na begins to deposit at  $b_2$
  - (2)  $b_2 \rightarrow b_3$  Solid Na deposits, but reaction happens to make  $\text{Na}_2\text{K}$  (K atoms diffuse into solid Na)
- Here, liquid Na/K in eqb. with  $\text{Na}_2\text{K}$  solid
- (3)  $b_3 \rightarrow b_4$  Amount of solid increases until  $b_4$ , liquid hits eutectic point, now two phase solid is formed

**Incongruent melting:** The temperature at which one solid phase transforms into another solid phase plus a liquid phase both of different chemical compositions than the original substance (i.e., the **peritectic temperature**,  $T_p$ ).