- Theoretical yield is calculated by assuming that the reaction goes to completion.
- Actual yield is the amount of a specified pure product made in a given reaction.
 - In the laboratory, this is the amount of product that is formed in your beaker, after it is purified and dried.
- Percent yield indicates how much of the product is obtained from a reaction.

percent yield =
$$\frac{\text{actual yield of product}}{\text{theoretical yield of product}} \times 100\%$$

A 10.0 g sample of ethanol, C₂H₅OH, was boiled with excess acetic acid, CH₃COOH, to produce 14.8 g of ethyl acetate, CH₃COOC₂H₅. What is the percent yield?

CH₃COOH + C₂H₅OH
$$\rightarrow$$
 CH₃COOC₂H₅ + H₂O

MW \rightarrow MW

10.0 g \rightarrow X (Theoretical Yield)

$$CH_3COOH + C_2H_5OH \rightarrow CH_3COOC_2H_5 + H_2O$$

1. Calculate the theoretical yield

? g CH₃COOC₂H₅ = 10.0 g C₂H₅OH ×
$$\frac{88.0 \text{ g CH}_3\text{COOC}_2\text{H}_5}{46.0 \text{ g C}_2\text{H}_5\text{OH}}$$

$$=19.1 \,\mathrm{g} \,\mathrm{CH_3COOC_2H_5}$$

2. Calculate the percent yield.

% yield =
$$\frac{14.8 \text{ g CH}_3\text{COOC}_2\text{H}_5}{19.1 \text{ g CH}_3\text{COOC}_2\text{H}_5} \times 100\% = 77.5\%$$

Example 3-11, P.100. A 15.6-g sample of C₆H₆ is mixed with excess HNO₃. We isolate 18.0 g of C₆H₅NO₂. What is the percent yield of C₆H₅NO₂ in this reaction?

$$C_6H_6 + HNO_3 \rightarrow C_6H_5NO_2$$

MW \rightarrow MW

15.6 \rightarrow X (Theoretical Yield)

X =

78.1 g C₆H₆

X (Theoretical Yield) = 24.6 g C₆H₅NO₂

actual Yield (18.9 g)

<u>Percent Yield</u> = _____ X 100 = 73.2 %

Theoretical Yield (24.6 g)

 Salicylic acid reacts with acetic anhydride to form aspirin, acetylsalicylic acid. If the percent yield in this reaction is 78.5%, what mass of salicylic acid is required to produce 150. g aspirin?

• 2 $C_7H_6O_3 + C_4H_6O_3 \rightarrow$ 2 $C_9H_8O_4 + H2O$ salicylic acid acetic anhydride aspirin

actual Yield (150 g)

X 100 78.5 =

Theoretical Yield (g)

2MW X

 $2 C_7 H_6 O_3 + C_4 H_6 O_3 \rightarrow 2 C_9 H_8 O_4 + H_2 O_5$ salicylic acid acetic anhydride aspirin → 2MW

→ 191.08 (Theoretical Yield)

ANSWER: X = 146 g