

**Refilling kegs safely using vacuum transfer device**

To eliminate the risk of static spark and the hazard of exposure to solvent vapors, when refilling kegs, use the vacuum transfer device provided.

1. Close colored valve on the bottom of the solvent column.

2. Close valves on keg.

3. Before loosening clamp on keg to refill, vent keg from the argon valve. Using solvent valve would discharge any remaining solvent.

4. Undo clamp and remove top from keg.

5. Replace keg top with vacuum transfer cap, attaching clamp loosely. Filling device replaces argon/solvent cap on keg.

6. Put end of sst hose into solvent bottle or drum to be transferred.

7. Apply vacuum and siphon solvent over. Take into consideration there may be remaining solvent in keg and do not overfill. An empty keg takes 19.5 liters.

8. Follow degas procedure (Steps 7-10).